NOTES: 31-5179 REVISIONS DRAWING NO. REV DESCRIPTION DATE I. MATERIALS AND FINISHES (PLATING THICKNESS IN MICROINCHES): THIRD ANGLE PROJ. - BRASS, NICKEL PLATING (100 MIN THICK)  $\oplus$ RELEASE TO MFG. -----BODIES - BRASS, NICKEL PLATING (100 MIN THICK)
- BeCu, SILVER PLATING (200 MIN THICK) COUPLING NUT COD SHEET ADDED 9/20/13 CONTACT REAR CONTACT - PHOSPHOR BRONZE, SILVER PLATING (200 MIN THICK) - BRASS, NICKEL PLATING (100 MIN THICK)
- PHOSPHOR BRONZE, NICKEL PLATING (100 MIN THICK)
- COPPER, NICKEL PLATING (100 MIN THICK) WASHER OUTER CONTACT FERRULE INSULATORS GASKET - SILICONE HEAT SHRINK TUBING - CROSSLINKED POLYOLEFIN 2. MECHANICAL: A. DURABILITY: 500 CYCLES MIN. B. TEMPERATURE RANGE: -65° C TO +165° C 3. PACKAGING: A. QUANTITY: SINGLE PACK B. MARKING: BAG TO BE MARKED
"AMPHENOL RF 31-5179, AND DATE CODE" SCALE 1.500 4. CABLE ASSEMBLY INSTRUCTIONS A. TRIM CABLE AS SHOWN. B. SOLDER CABLE CENTER CONDUCTOR TO CONTACT. C. INSERT CABLE WITH PTFE INSULATOR ENTERING CONNECTOR AND BRAID OVER KNURL.
D. CRIMP FERRULE WITH AMPHENOL TOOL 227-944 AND DIE SET 227-1221-11 CAVITY A, .213" HEX DIE. - I.103 REF. — ·Ø0.437 REF. — 0.50 REF. —— ---- 0.536 REF. --TYP.(2) HEAT SHRINK TUBING-FERRULE-REAR CONTACT-→ 0.453±0.010 **→**  $0.250 \pm 0.010 -$ 5> Ø 0.123 Ø0.043 -Ø0.50 REF — Ø 0.6 REF. **→** 0.125±0.010

RECOMMENDED CABLE STRIPPING DIMENSIONS

## **CUSTOMER OUTLINE DRAWING** ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

REVERSE POLARITY-BNC INTERFACE

ECO

49679

APPR

RAK

0.943 REF

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES  ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°  SEE NOTES	DRAWN ABHAYA KISHORE	DATE 08-Aug-13	BNC RIGHT ANGLE PLUG	Amphenol RF Danbury, CT, USA
NOTICE - These drawings, specifications, or other data (I) are, and remain the property of Amphenol Corp. (2) must be returned upon request; and (3) are	ENGINEER O MCPHERSON	DATE 17-Jul-07	MIL-CRIMP POLARIZED	Tainan, Taiwan Shenzhen, China
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