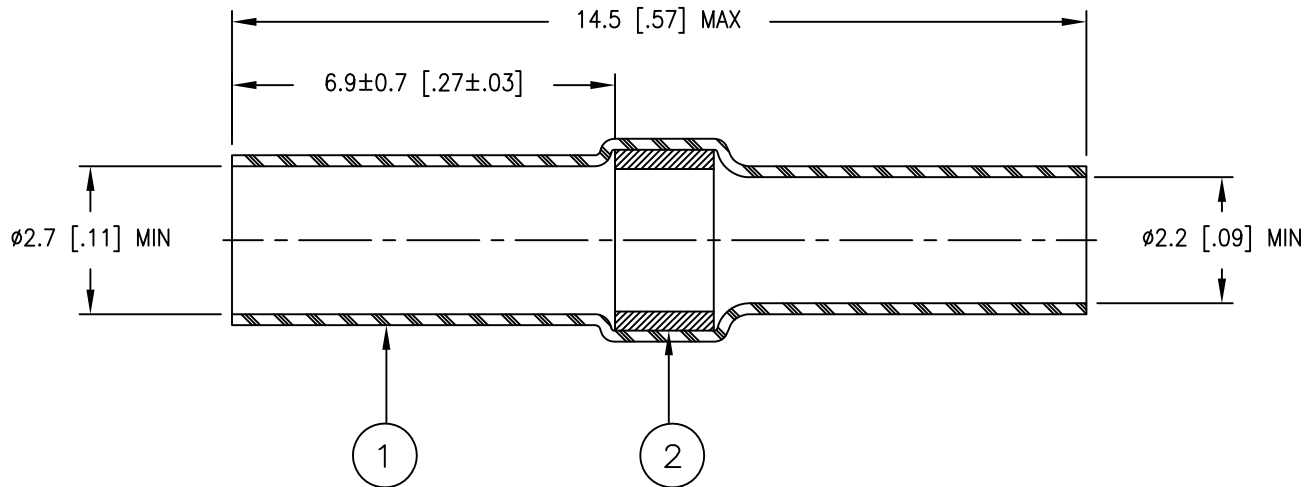


TE CONNECTIVITY (TE) RESERVES THE RIGHT TO CHANGE THIS DRAWING AT ANYTIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

REVISION			
LTR	DESCRIPTION	DATE	APPROVED
A	REVISED PER ECO-15-016151	11/06/2015	L. RODRIGUEZ



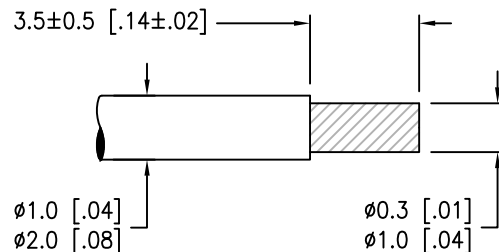
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride.
COLOR: Transparent Blue.
- SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL 1 per ANSI J-STD-004.

APPLICATION

- This controlled soldering device is designed for termination of a stranded wire having an insulation rated for at least +125°C.
- Temperature range: -55°C to +150°C.
- For application tooling, consult your local TE technical service.

*For best results, prepare the cable as shown below:



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Raychem Devices
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. REFERENCE DIMENSIONS ARE IN BRACKETS [inches].	DRAWN: T. NGUYEN	DATE: 11/05/2015		TE Connectivity			
	CHECKED: L. RODRIGUEZ	DATE: 11/05/2015					
DECIMALS TOLERANCES: 0.00 ± N/A 0.0 ± N/A 0. ± N/A	APPROVED: L. RODRIGUEZ	DATE: 11/06/2015	TITLE: SOLDER SLEEVE - DEVICE				
	MATERIAL: SEE NOTES	RPN: N/A					
ANGLES TOLERANCE: ± N/A	CAD FILE: W-040-53.dwg	THIRD ANGLE PROJECTION: 	SIZE: A	SHEET: 1 OF 1	CAGE CODE: 06090	DRAWING NO: W-040-53	REV. A